

ZYREX APPLICATION GUIDE

NEW FIBERGLASS BOAT

- 1) Wipe entire bottom with acetone alternating white rags to remove mold waxes
- 2) Tape off at waterline, customer may or may not choose to do the bottom only.
- 3) Sand with 40 or 80 grit sandpaper to remove top layer of gel coat. You don't want to see any shiny areas.
- 4) **ALL BOTTOM PAINT OR COATING MUST BE SANDED OR SAND BLASTED OFF**
- 5) Wipe down with acetone again.
- 6) Re-tape at previous line
- 7) Mix per instructions on can. Do not mix all at one time. You will want to mix what you think you will use for each coat or one or two quarts at a time. If you mix more than needed cover & place in fridge, if sealed it can be used for up to 24 hours.
- 8) We recommend using a small ½" roller with short nap, ¼ to 3/8. Spraying wastes much more material. All coats must go on very thin.
- 9) Apply one coat of ZYREX, use as primer coat, it should be thin so as not to run or ripple. Roll on side then dry roll with same roller but no added material. Then proceed to other side.

Remove all tape, if left on will become hard and difficult to remove.

- 10) Allow ZYREX to dry to touch - Between 2-36 hours depending on temperature, the cooler the air the longer you can go between coats if needed.
- 11) Repeat steps 6-10 until you get 4 complete coats on boat. Blue & green are a little more translucent so you may want to put a 5th coat.
- 12) Allow to dry for 48 hours
- 13) Move jack stands or straps to previously coated areas
- 14) ZYREX other areas. You can carefully heat up areas with a heat gun or heat lamp to speed dry time
- 15) Allow boat to sit for at least 3 days before splashing in water. 7 days is recommended when possible

Used Fiberglass Boat No Bottom Paint

OR

Used Fiberglass Boat with Bottom Paint

- 1) Clean bottom, acid wash if needed
- 2) **Follow directions for new boat beginning at #2**

**ZYREX WILL NOT PROPERLY STICK TO BOTTOM PAINT, IT WILL EVENTUALLY FALL OFF
ALL BOTTOM PAINT MUST BE SANDED OR SAND BLASTED OFF**

Used Fiberglass Boat with Blisters

- 1) Open Blisters up.
- 2) Let fiberglass COMPLETELY dry
- 3) Repair blisters according to manufacturers specifications
- 4) Follow directions for new boat beginning at #2

ALL METAL BOATS NEW AND USED

- 1) Tape off at waterline, customer may or may not choose to do the bottom only.
- 2) Sandblast old bottom paint off or if new lightly sand blast.
- 3) ZYREX MUST BE APPLIED NO MORE THEN 24 HOURS OF SANDBLASTING DUE TO OXIDATION.
- 4) If unable to sandblast you must apply a coat of Zinc-Chromate
- 5) Follow directions for new boat beginning at #2

**NEVER USE PAINT THINNER OR MINERAL SPIRITS IN ANY PART OF THE ZYREX
PROCESS IT WILL NOT WORK**